

**PRODUCT DATA SHEET & MSDS**



**DESCRIPTION**

Blue Chip SWO 220 is a high-quality lubricant specially developed for slides and ways of metal working machines. It is formulated with highly refined mineral oils and is compounded with EP additives, friction modifiers, rust and corrosion inhibitors and tackiness additives. SWO 220 ensures dimensional accuracy and good surface finish of workpieces by controlling "stick-slip" and chatter.

**FEATURES**

- Special tackiness additive ensures adhesion to metal surfaces.
- Outstanding demulsibility properties enable rapid separation of water based cutting oil.
- Improved extreme pressure additives minimise wear.
- Functional friction modifiers and oiliness additives control slick/slip and chatter.
- Effective inhibitors protect against rust and corrosion.

**APPLICATION**

Recommended for a wide variety of lathes and cutting, grinding and milling machines. Particularly suitable for horizontal slide ways. Suitable for a broad range of other industrial applications where an adhesive, corrosion inhibited lubricant with EP properties are required.

**TYPICAL PROPERTIES**

PROPERTY	UNITS	TYPICAL	TEST METHOD
Viscosity at 40°C	mm <sup>2</sup> /s	220	ASTM D445
Viscosity at 10°C	mm <sup>2</sup> /s	19.74	ASTM D445
Viscosity Index		102	ASTM D2270
Density at 20°C	kg/l	0.895	ASTM D4052
Flash Point (COC)	°C	260	ASTM D92
Pour Point	°C	-10	ASTM D97

*The above figures are typical values and do not constitute a specification.*

**PERFORMANCE LEVELS:**

- ANSI/AGMA 9005-E02
- DIN 51524-2 HLP
- DIN 51517-3 CLP
- GM Standard LS-2
- Cincinnati-Milacron CM P-47, P-50 & P-53
- DIN 51502 CGLP
- ISO 6743-13 GB

All reasonable care has been taken to ensure that the information contained in this Product Data Sheet is accurate at the date of issue. It should be noted, however, that the information may be affected by changes, subsequent to the date of issue, in the blend formulation or the requirements of any third-party specification relating to this product or the methods of application. Final determination of suitability of any material is the sole responsibility of the user.

### PRODUCT DATA SHEET & MSDS



#### 1. PRODUCT IDENTIFICATION

Product	:	Slideway oil.
Company Identification	:	<b>SWO 220.</b>
Product Use	:	Lubricate slides and ways of machine tools.

#### 2. COMPOSITION

Chemical Composition	:	Premium quality mineral oil and functional additives.
Hazardous Components	:	No component is present at sufficient concentration to require hazardous classification.

#### 3. HAZARDS IDENTIFICATION

Hazards	:	This material is not considered to be hazardous but should be handled in accordance with good industrial hygiene and safety practices.
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#### 4. FIRST AID MEASURES

Eye Contact	:	Flush eyes thoroughly with water. Obtain medical advice if any irritation occurs.
Skin Contact	:	Wash skin thoroughly with soap and water as soon as reasonably practicable. Remove heavily contaminated clothing and wash underlying skin thoroughly. If irritation persists obtain medical attention.
Ingestion	:	Not expected to be a problem. If large quantities of this product are ingested obtain medical advice. DO NOT induce vomiting unless directed so by medical personnel. Never give anything by mouth to an unconscious person.
Inhalation	:	Avoid excessive inhalation of mists, fumes or vapour. This causes irritation to the nose, throat, and coughing. Remove person from exposure. If symptoms persist obtain medical advice.

#### 5. FIRE FIGHTING MEASURES

Extinguishing media	:	In case of fire use water sprays, fog or standard foam is recommended. DO NOT USE water jets. Water may be used to cool nearby heat exposed areas /objects. Avoid spraying directly into storage containers because of the danger of boil-over. Move container away from fire area if you can do it without risk.
Special hazards	:	Fires in confined areas should be dealt with by trained personnel wearing approved breathing apparatus. Toxic fumes may be evolved on burning or exposure to heat.
Protective clothing	:	Use suitable protective breathing apparatus.

#### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Any spillages should be regarded as a potential fire risk. In the event of spillage, remove all sources of ignition and ensure good ventilation. Spilled material may make surface slippery. Clean up spilled material immediately. It is advised that stocks of suitable absorbent material should be held in quantities sufficient to deal with any spillage which may be reasonably anticipated.
Environmental precautions	:	Do not wash product into drainage systems, protect drains from potential spills to minimize contamination. In the case of spillage on water, prevent the spread of product using suitable barrier equipment. Recover from the surface. Protect environmentally sensitive areas and water supplies. Minimize contact of spilled material with soils to prevent runoff to surface waterways.
Small Spills	:	For small spills clean up the material immediately. Contain and recover spilled material using sand or other suitable inert absorbent material.
Large Spills	:	Recovery of large spills should be affected by specialist personnel.

## PRODUCT DATA SHEET & MSDS



### 7. HANDLING AND STORAGE

- Handling precautions : Avoid contact with skin and observe good personal hygiene. Avoid contact with eyes. If splashing is likely to occur wear a full-face visor or chemical goggles as appropriate. Avoid frequent or prolonged skin contact with fresh or used product. Wash hands thoroughly after contact. Use disposable cloths and discard when soiled. Do not put soiled cloths in pockets. Take necessary precautions against accidental spillage into soil and water. Good working practices, high standards of personal hygiene and plant cleanliness must always be maintained.
- Storage precautions : Store under cover away from heat and sources of ignition.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Exposure Limits : There is no appropriate occupational exposure limit to this material.
- Engineering controls : The control measures appropriate for a particular worksite depend on how this material is used and on the extent of exposure. If vapour, mists or fumes are generated, their concentration in the workplace air should be controlled to the lowest reasonably practicable level.
- Personal Protective Equipment
- Respiratory system : Respiratory protection is unnecessary, provided the concentration of vapour, mists or fumes is adequately controlled. The use of respiratory equipment must be strictly in accordance with any statutory requirements governing its selection and use.
- Hands : Use chemical resistant, impervious gloves.
- Eyes : Safety glasses with side shields. Goggles with a face shield may be necessary depending on conditions of use.
- Skin : Disposable outer garments where there is the potential for contact with the material.

### 9. TYPICAL PROPERTIES

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### 10. STABILITY AND REACTIVITY

- Conditions to avoid : Sources of ignition. Thermal decomposition products will vary with conditions. Incomplete combustion will generate smoke, carbon dioxide and hazardous gasses, including carbon monoxide.
- Incompatible Materials : Avoid contact with strong oxidizing agents.
- Stability : Stable at ambient temperatures. Hazardous polymerization reactions will not occur.

### 11. TOXICOLOGICAL INFORMATION

- Skin contact : Unlikely to cause harm to the skin on brief or occasional contact.
- Eye contact : Unlikely to cause more than transient stinging or redness if accidental eye contact occurs.
- Ingestion : Unlikely to cause harm if accidentally swallowed in small doses, though larger quantities may cause nausea and diarrhea.

**PRODUCT DATA SHEET & MSDS**



Inhalation : At normal ambient temperatures this product will be unlikely to present an inhalation hazard because of its low volatility. May cause irritation to eyes, nose and throat due to vapour, mists or fumes. May be harmful by inhalation if exposure to vapour, mists or fumes resulting from thermal decomposition products occur.

**12. ECOLOGICAL INFORMATION**

Aquatic toxicity : Spills may form a film on water surfaces causing physical damage to organisms; oxygen transfer could also be impaired.  
Biodegradability : This product is inherently biodegradable.  
Bio-accumulation : There is no evidence to suggest bio-accumulation will occur.  
Mobility : Spillages may penetrate the soil causing ground and water contamination.

**13. DISPOSAL CONSIDERATIONS**

Disposal Methods : Where possible, arrange for the product to be recycled. Dispose via an authorized person / licensed waste disposal conductor in accordance with local regulations.

**14. TRANSPORT INFORMATION**

Road Transport : Not classified as hazardous for transport.

**15. REGULATORY INFORMATION**

EEC hazard classification : Not classified.

DISCLAIMER

The information provided in this data sheet and the health, safety and environmental information it contains, is correct to the best of our knowledge at the date of publication. However, neither Blue Chip Lubricants (Pty) Ltd nor any of its affiliates, accept any liability whatsoever for the accuracy or completeness of the information contained herein. Since this information may be applied under conditions beyond our control, we do not accept any responsibility for the results of its use. Final determination of suitability of any material is the sole responsibility of the user.